hyStik®
adhesive tapes

# INDUSTRIAL
# PROGRAM




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# FLATBACK TAPES




## High-Tack Carton Sealing

This flatback **pressure-sensitive** adhesive tape is engineered for reliable carton-sealing applications.

| Thickness mils | Adhesion to Steel oz/in | Tensile Strength lb/in | Elongation % |
|---|---|---|---|
| 6.8 | 93.0 | 38 | 2% |




## Multi-Purpose Seaming, Packaging & Splicing

**General-purpose,** light-brown flatback tape. Excellent for sealing, splicing, and packaging.

| Thickness mils | Adhesion to Steel oz/in | Tensile Strength lb/in | Elongation % |
|---|---|---|---|
| 7.0 | 43 | 34 | 8% |




## Heavy-Duty Carton Sealing & Splicing

**Premium** dark-brown flatback tape with a **rigid backing**. Ideal for cardboard operations like splicing and core manufacturing.

| Thickness mils | Adhesion to Steel oz/in | Tensile Strength lb/in | Elongation % |
|---|---|---|---|
| 7.7 | 66 | 47 | 3% |




## Brown Printable Carton Sealing

**Multipurpose** flatback paper tape with high tensile strength and flexibility. Specially developed for carton sealing.

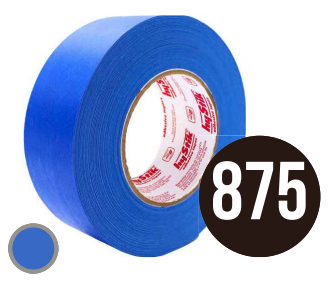
| Thickness mils | Adhesion to Steel oz/in | Tensile Strength lb/in | Elongation % |
|---|---|---|---|
| 7.2 | 57 | 39 | 3% |




## Premium White Printable Packaging

White flatback. **pH-neutral** and **printable surface**. Available for water and solvent inks.

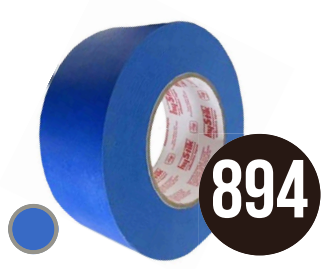
| Thickness mils | Adhesion to Steel oz/in | Tensile Strength lb/in | Elongation % |
|---|---|---|---|
| 8.0 | 56 | 29 | 4% |




## Premium Splicing Tape

**Premium flatback splicing** tape. Developed with high adhesion and quick-stick adhesive. Built for **high-temp industrial splicing** up to **400°F (204°C).**

| Thickness mils | Adhesion to Steel oz/in | Tensile Strength lb/in | Elongation % |
|---|---|---|---|
| 9.0 | 73 | 50 | 3% |




## Linerless High-Temperature Splicing

**Premium blue linerless** flatback tape for demanding paper and paperboard splicing, rated for **50°F to 400°F (10°C to 204°C)**.

| Thickness mils | Adhesion to Steel oz/in | Tensile Strength lb/in | Elongation % |
|---|---|---|---|
| 8.0 | >61 | 51 | 3% |




## High-Performance Splicing with Liner

**Ultra-high-performance** blue linered flatback tape for demanding splicing applications and high-tension cardboard core manufacturing, including **extreme-cold environments**.

| Thickness mils | Adhesion to Steel oz/in | Tensile Strength lb/in | Elongation % |
|---|---|---|---|
| 8.8 | 130 | 53 | 4% |




## Reinforced Secure Sealing & Bundling

**Reinforced adhesive flatback tape** that combines strength, reliability, and improved presentation while keeping the simplicity of self-adhesive application.

| Thickness mils | Adhesion to Steel oz/in | Tensile Strength lb/in | Elongation % |
|---|---|---|---|
| 7.4 | 95 | 72 | 3% |



# PACKAGING AND SEALING TAPES

## HOT-MELT




**Utility grade**. Reliable adhesion for everyday box sealing.

| Thickness mils | Adhesion to Steel oz/in | Tensile Strength lb/in | Elongation % |
|---|---|---|---|
| 1.6 | 47 | 20 | 160% |




**Production grade**. Designed for efficient, consistent closure in high-volume lines.

| Thickness mils | Adhesion to Steel oz/in | Tensile Strength lb/in | Elongation % |
|---|---|---|---|
| 1.8 | 57 | 20 | 172% |




**High performance** for demanding applications requiring strong hold.

| Thickness mils | Adhesion to Steel oz/in | Tensile Strength lb/in | Elongation % |
|---|---|---|---|
| 2.0 | 63 | 24 | 178% |




**Premium grade.** Ideal for heavy or overfilled cartons.

| Thickness mils | Adhesion to Steel oz/in | Tensile Strength lb/in | Elongation % |
|---|---|---|---|
| 2.5 | 59 | 22 | 199% |




**Heavy-duty**. Designed for high-security sealing of heavy or high-value shipments.

| Thickness mils | Adhesion to Steel oz/in | Tensile Strength lb/in | Elongation % |
|---|---|---|---|
| 3.0 | 69 | 37 | 198% |




**Cold-temperature** packaging tape designed for reliable sealing in freezing conditions.

| Thickness mils | Adhesion to Steel oz/in | Tensile Strength lb/in | Elongation % |
|---|---|---|---|
| 1.8 | 49 | 22 | 170% |

# LOCK PRINT

**YOUR BRAND, YOUR MESSAGE – PRINTED PERMANENTLY, PERSONALIZED SECURELY. ADD YOUR LOGO HERE AND ELEVATE YOUR PACKAGING!**

**Applications:**

- Brand visibility
- Enhanced customer experience
- Tamper evidence
- Professional appearance
- Warehouse identification





# PACKAGING AND SEALING TAPES

## ACRYLIC




**Production grade**. Balanced performance and **versatility**.

| Thickness mils | Adhesion to Steel oz/in | Tensile Strength lb/in | Elongation % |
|---|---|---|---|
| 1.8 | 28 | 21 | 160% |




**High performance**. Superior holding power on tough surfaces.

| Thickness mils | Adhesion to Steel oz/in | Tensile Strength lb/in | Elongation % |
|---|---|---|---|
| 2.0 | 26 | 24 | 170% |




**Premium grade**. Ideal for **cold-temperature**, refrigerator, and **freezer** applications.

| Thickness mils | Adhesion to Steel oz/in | Tensile Strength lb/in | Elongation % |
|---|---|---|---|
| 2.5 | 32 | 28 | 180% |




**Heavy duty.** Recommended for **cold environments** when strong hold is required.

| Thickness mils | Adhesion to Steel oz/in | Tensile Strength lb/in | Elongation % |
|---|---|---|---|
| 3.0 | 31 | 32 | 180% |

# SPECIALTIES




**Steam sterilization i**ndicator tape for **medical** and dental autoclave processes.

| Thickness mils | Adhesion to Steel oz/in | Tensile Strength lb/in | Elongation % |
|---|---|---|---|
| 6.5 | 41 | 24 | 8% |




Production grade **printable surface** carton sealing tape **designed to be printed on without chemicals** or corona treatment.

| Thickness mils | Adhesion to Steel oz/in | Tensile Strength lb/in | Elongation % |
|---|---|---|---|
| 1.7 | 52 | 21 | 177% |



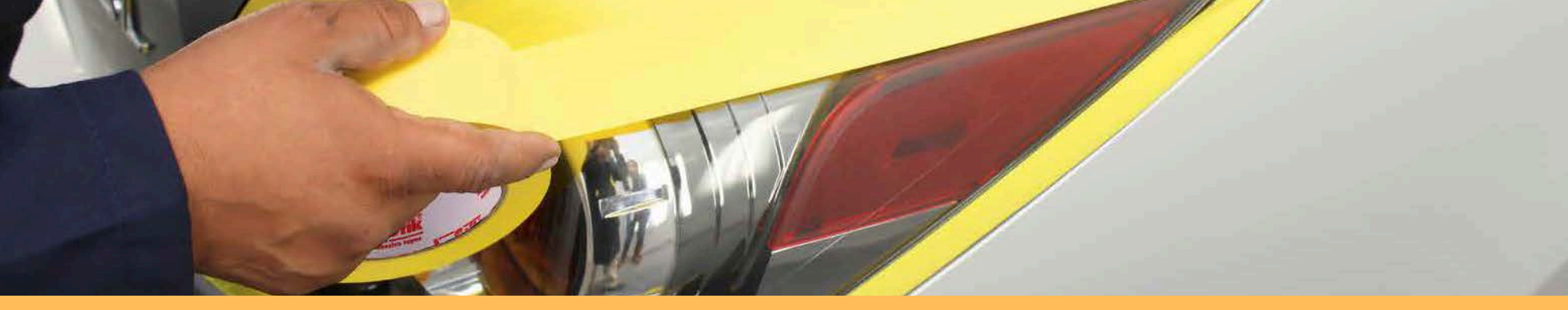

**Venting Tape. Non-woven pressure-sensitive** tape with an acrylic adhesive, designed for applications requiring **high vapor permeability** and effective **outgassing**. Ideal for floor seaming, insulated panel manufacturing, and refrigerator production lines where polyurethane foam outgassing is required.

| Thickness mils | Adhesion to Steel oz/in | Tensile Strength lb/in | Elongation % |
|---|---|---|---|
| 4.4 | 22 | 6.0 | 12% |




Polypropylene-backed filament tape **reinforced with fiberglass filaments**. Designed for light to medium-duty strapping, bundling, and reinforcement.

| Thickness mils | Adhesion to Steel oz/in | Tensile Strength lb/in | Elongation % |
|---|---|---|---|
| 4.5 | 75 | 113 | 5% |



# MASKING TAPES




**General-purpose** masking tape for holding, bundling and light-duty applications.

| Thickness mils | Adhesion to Steel oz/in | Tensile Strength lb/in | Elongation % |
|---|---|---|---|
| 5.1 | 31 | 15 | 6% |




**High-adhesion** masking tape for general holding, sealing and paint masking.

| Thickness mils | Adhesion to Steel oz/in | Tensile Strength lb/in | Elongation % |
|---|---|---|---|
| 5.1 | 40 | 16 | 6% |




**Colored masking t**ape for identification, coding, decorating and general applications.

| Thickness mils | Adhesion to Steel oz/in | Tensile Strength lb/in | Elongation % |
|---|---|---|---|
| 5.2 | 39 | 16 | 7% |



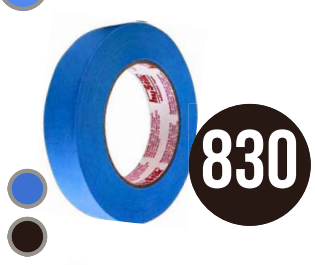

**Harnessing purpose** masking tape. Excellent tensile and tear strength. Very conformable and removes easily without leaving residue.

| Thickness mils | Adhesion to Steel oz/in | Tensile Strength lb/in | Elongation % |
|---|---|---|---|
| 6.9 | 20 | 18 | 6% |




**Outdoor masking** tape with **seven-day UV resistance** and clean removal.

| Thickness mils | Adhesion to Steel oz/in | Tensile Strength lb/in | Elongation % |
|---|---|---|---|
| 5.6 | 23 | 16.8 | 6% |




**Long-lasting** outdoor masking tape for professional painting and clean removal.

| Thickness mils | Adhesion to Steel oz/in | Tensile Strength lb/in | Elongation % |
|---|---|---|---|
| 5.5 | 17 | 22 | 7% |




Blue color. **14-day blue painter's tape**. Clean removal for indoor/outdoor use.

| Thickness mils | Adhesion to Steel oz/in | Tensile Strength lb/in | Elongation % |
|---|---|---|---|
| 6.2 | 11 | 18 | 7% |

## Automotive Masking Tapes




**Performance-grade** yellow masking tape. Very flexible, with **high heat resistance** up to 260°F (127°C).

| Thickness mils | Adhesion to Steel oz/in | Tensile Strength lb/in | Elongation % |
|---|---|---|---|
| 6.8 | 37 | 30 | 9% |




**Automotive premium** quality, with a smooth, flexible and strong crepe paper backing. Highly conformable and with good break resistance. **Removes cleanly after exposure to 260°F (127°C)**.

| Thickness mils | Adhesion to Steel oz/in | Tensile Strength lb/in | Elongation % |
|---|---|---|---|
| 7.0 | 13 | 20 | 10% |




**High-temperature performance**. Clean removal from a variety of surfaces after exposure **up to 325°F (163°C) for 30 minutes**. Ideal for industrial, marine, and selected electronics applications.

| Thickness mils | Adhesion to Steel oz/in | Tensile Strength lb/in | Elongation % |
|---|---|---|---|
| 6.8 | 13 | 20 | 7% |




**Ultra-thin washi (**rice paper) **“sharpline”** masking tape for fine lines and clean edges; acrylic adhesive; designed for indoor/outdoor use **up to 60 days with clean removal**.

| Thickness mils | Adhesion to Steel oz/in | Tensile Strength lb/in | Elongation % |
|---|---|---|---|
| 3.2 | 11 | 17 | 5% |

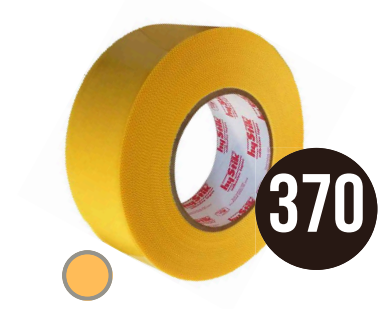


# POLYETHYLENE (PE) TAPES




Conformable vinyl tape for aisle **marking** and facility **identification** applications.

| Thickness mils | Adhesion to Steel oz/in | Tensile Strength lb/in | Elongation % |
|---|---|---|---|
| 5.7 | 20 | 18 | - |




**Heavy-duty** polyethylene tape for construction, restoration and containment applications.

| Thickness mils | Adhesion to Steel oz/in | Tensile Strength lb/in | Elongation % |
|---|---|---|---|
| 8.0 | 60 | 17 | - |




**Low adhesion protection tape**. Very conformable and water resistant. **UV resistant for up to 30 days with clean removal**. Ideal for masking and protection applications on smooth surfaces such as PVC frames, aluminum, steel, plastic, glass, etc. It is easy to unwind and tear by hand.

| Thickness mils | Adhesion to Steel oz/in | Tensile Strength lb/in | Elongation % |
|---|---|---|---|
| 4.7 | 25 | 11 | - |




**Professional-grade** polyethylene film tape **for indoor applications** with aggressive synthetic rubber adhesive. Durable, **moisture-resistant, and highly conformable**, it bonds well to polyethylene sheeting and multiple surfaces. Ideal for sealing, splicing, vapor barriers, surface protection, restoration, abatement, containment, bundling, wrapping, and general industrial repair.

| Thickness mils | Adhesion to Steel oz/in | Tensile Strength lb/in | Elongation % |
|---|---|---|---|
| 7.0 | 75 | 14 | - |



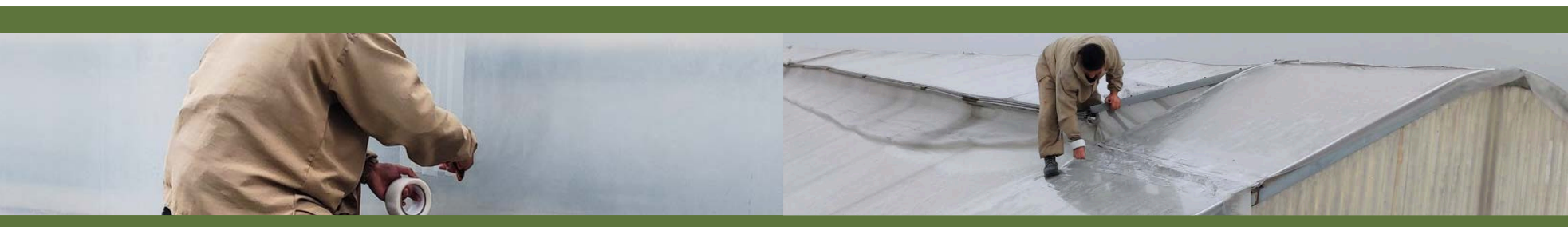

**Heavy-duty** polyethylene film tape coated with a synthetic rubber adhesive for **indoor applications**. Provides a **watertight seal**, humidity resistance, and durable surface protection under demanding conditions. Its serrated edge allows easy hand tearing, while the high-tack adhesive ensures strong and reliable bonding.

| Thickness mils | Adhesion to Steel oz/in | Tensile Strength lb/in | Elongation % |
|---|---|---|---|
| 8.7 | 79 | 16 | - |




**Single coated UV resistant** tape for **outdoor exposure**, made of tough polyethylene backing and synthetic rubber adhesive. Film and adhesive formulated to **resist degradation by exposure to UV up to 60 days**, leaves no residue upon removal, and maintains watertight seal in all weather conditions.

| Thickness mils | Adhesion to Steel oz/in | Tensile Strength lb/in | Elongation % |
|---|---|---|---|
| 7 | 65 | 14 | - |



# GREENHOUSE




**Translucid plastic tape**. Flexible and easy to unwind. **Highly resistant to weathering** and provides strong adhesion to low surface energy materials such as polypropylene and polyethylene films, among others.

| Thickness mils | Adhesion to Steel oz/in | Tensile Strength lb/in | Elongation % |
|---|---|---|---|
| 7.5 | 84 | 10.5 | - |



# DOUBLE SIDED TAPES



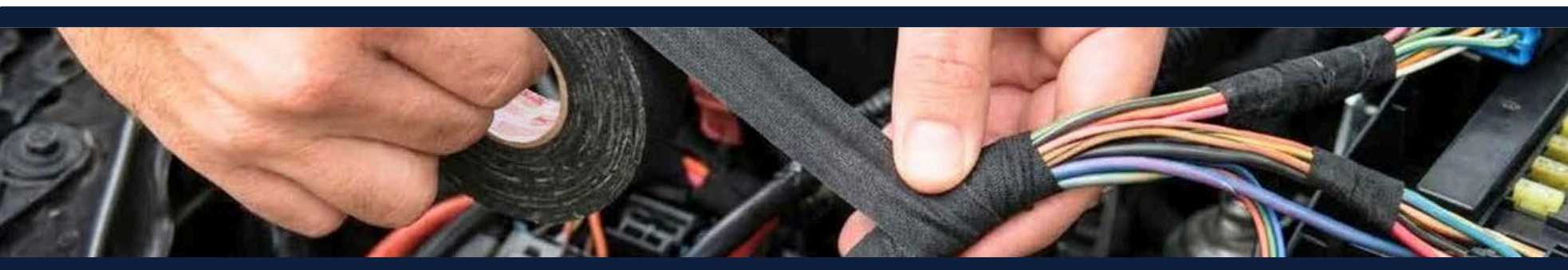

Black flexible polyester **double-coated tape**. **High adhesion** to varied surfaces and LSE materials. Great option for splicing.

| Thickness mils | Adhesion to Steel oz/in | Tensile Strength lb/in | Elongation % |
|---|---|---|---|
| 6.2 | 102 | 8 | - |




**Medium performance** with **paper backing** and rubber-resin adhesive on both sides, medium and high cohesion. Used to bond leather products, promotional materials, identification tags, and for leather marking.

| Thickness mils | Adhesion to Steel oz/in | Tensile Strength lb/in | Elongation % |
|---|---|---|---|
| 7.0 | 56 | 33 | 2% |



# FRICTION TAPES




**General-purpose** black friction tape with a **cotton-cloth backing**. Provides mechanical protection against abrasion and penetration of cables, splices and harnesses. Non-slip surface on tool/sport handles.

| Thickness mils | Dielectric Strength volts | Tensile Strength lb/in | Elongation % |
|---|---|---|---|
| 13.3 | 1,399 | 45 | 4% |




**Heavy-duty** friction tape for cable protection and industrial repair applications.

| Thickness mils | Dielectric Strength volts | Tensile Strength lb/in | Elongation % |
|---|---|---|---|
| 15.0 | 1,200 | 67 | 6% |




Black color, **high-quality cotton friction tape coated on both sides** with rubber adhesive, high dielectric strength. Provides mechanical protection against abrasion/penetration of cables and harnessing.

| Thickness mils | Dielectric Strength volts | Tensile Strength lb/in | Elongation % |
|---|---|---|---|
| 13 | 1,249 | 47 | 4% |




Brown friction tape, **very flexible and highly conformable**. Resists abrasion and features a non-corrosive adhesive and high tensile strength.

| Thickness mils | Dielectric Strength volts | Tensile Strength lb/in | Elongation % |
|---|---|---|---|
| 12.6 | 1,390 | 44 | 4% |



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